

Work Order ID 118373

July-15-14 9:50:56 AM

118373

Page 1

Item ID: D4970-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Windshield Deflector - Upper
 Start Date: 7/15/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/15/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: rework to Rev.C

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4970	C

105 0.00

105

Small Fab Memo 0.00 1 FF 14-07-15

Small Fab ULL FROM STK:

1 X D4970-3 B119048
 REWORK TO REV.C
 TRANSFER DRILL FROM TEMPLATE

125 0.00

125

QC Memo 0.00 1

Quality Control

180 0.00

180

Packaging Memo 0.00

Packaging ***IDENTIFY BY STAMPING P# AND REV***

ANDY - 14-8-12 w/0# 119319

Work Order ID 118373***118373***

Page 2

Item ID: D4970-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Windshield Deflector - Upper

Start Date: 7/15/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/15/14 Req'd Qty: 1.00

1

Customer:

Reference: rework to Rev.C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLG 14-08-12ME
14-9-12

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118373

D4970-3

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4970-3	Manufactured	No	Each	0.0000	1	(1000000)
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D4970-3

Windshield Deflector - Upper

8

7

6

5

4

3

2

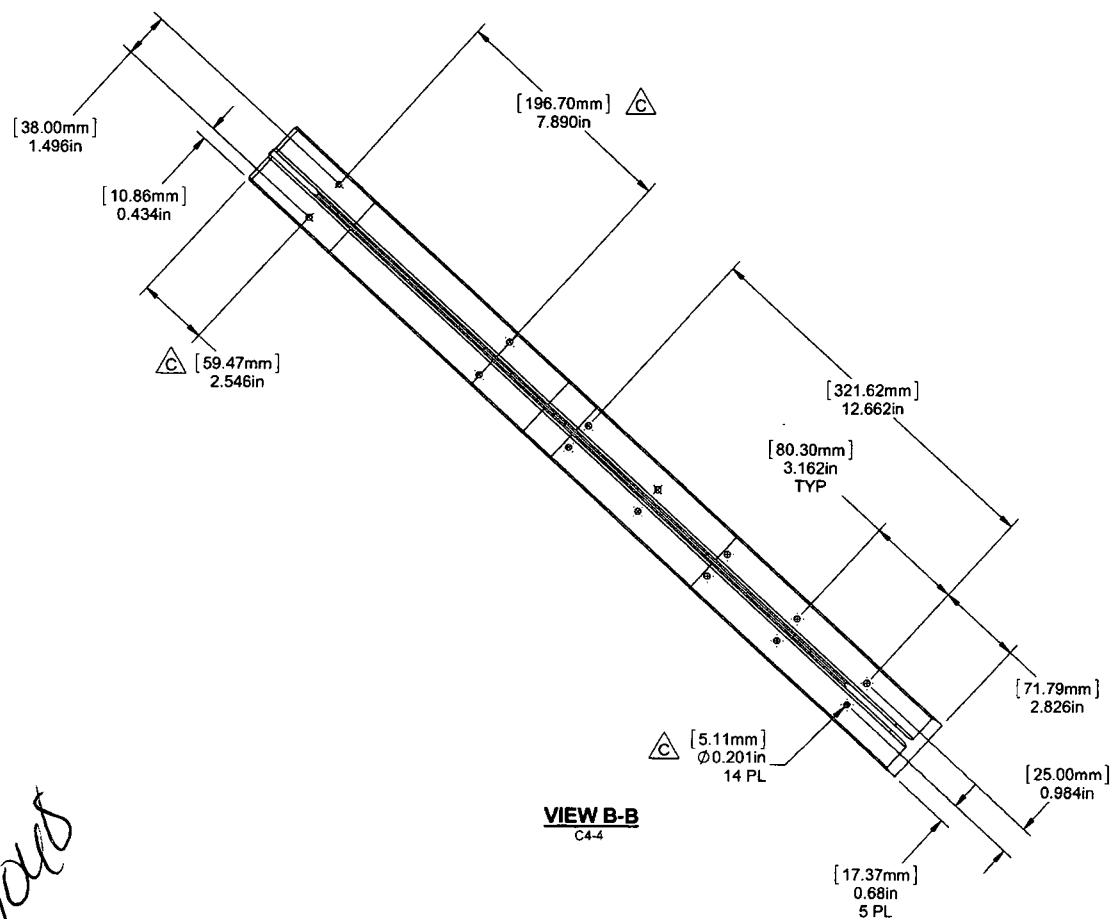
1

D

C

B

A



D4970-3 WINDSHIELD DEFLECTOR - UPPER

RELEASED
2014-06-11
md

APPROVED	DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	HS	DRAWING NO.	REV. C
	MFG. APPR.	JLM	D4970	SHEET 5 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WINDSHIELD DEFLECTOR	NTS
DATE			14.06.05	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

8

7

6

5

4

3

2

1